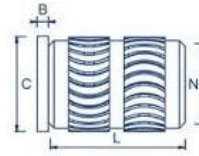


### Headed Brass Heat - Fix Inserts



| Headed Brass Heat - Fix Inserts |                  |                  |                  |                  |                  |                  |                  |                  |
|---------------------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| Internal Thread                 | M2*              | M2.5*            | M3               | M3.5             | M4               | M5               | M6               | M8*              |
| C                               | 4.8              | 5.5              | 5.5              | 6.4              | 7.1              | 7.9              | 9.5              | 11.1             |
| B                               | 0.51             | 0.58             | 0.58             | 0.74             | 0.89             | 1.07             | 1.32             | 1.32             |
| N                               | 3.1              | 3.9              | 3.9              | 4.7              | 5.5              | 6.3              | 7.9              | 9.5              |
| Length - L                      | 4.0              | 5.7              | 5.7              | 7.1              | 8.1              | 9.5              | 12.7             | 12.7             |
| Min.Wall Thk                    | 1.4              | 1.8              | 1.8              | 2.1              | 2.4              | 2.8              | 3.6              | 5                |
| Recommended Hole Size           | To<br>3.2<br>3.3 | To<br>4.0<br>4.1 | To<br>4.0<br>4.1 | To<br>4.8<br>4.9 | To<br>5.6<br>5.7 | To<br>6.4<br>6.5 | To<br>8.0<br>8.1 | To<br>9.6<br>9.7 |

\* Non Preferred Size - Availability On Request  
 Minimum Batch Quantities May Apply \*

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY